



Document Number: **QA-560-01**
Document Name: **SUPPLIER QUALITY ASSURANCE PROVISIONS**

Ver:	AT
Date:	March 1, 2023
Page 1 of 9	

Document Number:

QA-560-01

Ver:


AT

Document Name:

**SUPPLIER QUALITY
ASSURANCE PROVISIONS**

Document Number: **QA-560-01**

Document Name:

	Document Number: QA-560-01	Ver: AT
	Document Name: SUPPLIER QUALITY ASSURANCE PROVISIONS	Date: March 1, 2023
		Page 5 of 9

Distributor Requirements:

Distributors must conform to applicable paragraphs of these requirements. They are required to purchase product from Authorized suppliers and to use quality considerations in the selection of suppliers. Distributors shall implement process controls which ensure L3Harris receives the part number ordered from approved manufacturers. They must ensure that material does not degrade in transit through their facility to L3Harris and take precautions to guard against physical and electrostatic damage. Distributors shall aid L3Harris with technical support and to obtain formal written corrective action when requested of the item's manufacturer upon request.

SPECIFICATION PERFORMANCE ASSURANCE - NOTIFICATION OF

Distributor agrees to notify L3Harris in writing via SSR sixty (60) days prior to implementation of any change in the process, processes and/or test methods the Distributor's Suppliers uses to produce, fabricate, machine, finish, manufacturer, assemble, test, mark, package and label any and all articles, materials, parts or work, whether to L3Harris' documentation or to Distributor's Supplier's documentation, and provided to L3Harris by the Distributor under this order. In the event of a process change, L3Harris, under this Article, reserves the right to request and receive first article samples for our evaluation. L3Harris also reserves the right to visit Suppliers facilities in order to independently validate Supplier's process and quality controls. The Supplier also agrees to flow down the substance of this clause to its Suppliers.

COMMODITY REQUIREMENTS (Applicable to Specific Commodity Only)

TERMINATIONS, PRINTED WIRING BOARDS, COMPONENT LEADS AND WIRES may be solderability tested within 30 days of receipt, after eight hours of steam aging, to the solderability requirements of the L3Harris drawing. If no Solderability requirements are specified on the drawing, the testing will be performed to MIL-STD-202 Method 208, MIL-STD-883 Method 2003.6 or MIL-STD-750 Method 2026. Failure to meet these solderability requirements will be cause for rejection.

PRINTED WIRING BOARDS PWBs are to be packaged in moisture barrier bags
MVTR .005g/100 sq in/24 hrs. or less

Document Number:

Document Name:

Document Number:

QA-560-01

Ver:

AT

Document Name:

**SUPPLIER QUALITY
ASSURANCE PROVISIONS**